

Application time:

Ambient temperature	+20°C	+25°C	+30°C	+35°C
Application time	70 mins	50 mins	30 mins	20 mins

Waiting time:

Ambient temperature	+20°C	+25°C	+30°C	+35°C
Interval time between layers: Minimum	24 hours	16 hours	12 hours	6 hours
Maximum	48 hours	48 hours	48 hours	48 hours

INSTALLATION

- Substrate requirement:**
- For highly absorbent and friable surfaces: a minimum of 2 coats is recommended.
 - For solid and medium rough surfaces: only 1 coat is required.
 - For polished surfaces: surface roughening treatment is recommended and rinsed with water before applying BestPrimer AC409.

Surface condition: Concrete must reach compressive strength: $\geq 20 \text{ MPa}$, tensile strength: $\geq 1.5 \text{ MPa}$. Substrate must be flat, solid, free of surface free water, areas of standing water should be wiped dry with a clean rag. Impurities, debris, dirt, grease, moss, mold... must be cleaned according to requirements.

Mixing: Components A and B must be thoroughly mixed in the correct ratio by mixing machine in speed of 300÷400 rpm. The minimum mixing time is 03 minutes but can be mixed longer until the required consistency is achieved (the mixture becomes transparent). Apply material immediately after mixing.

Application: Using a bristled brush or a short bristle roller, hardly sweep BestPrimer AC409 over the entire surface at a rate of $0.10 \div 0.15 \text{ kg/m}^2/\text{layer}$ (depending on surface conditions). The second lining shall be made in a direction perpendicular to the first coat. When applying the next coat, make sure the previous coat is completely dry.
Note: Application area must ensure ventilation, avoid rain and direct sunlight when the material has not completely cured. Do not use the material that has expired the application permit.

Cleaning: Use BestThinner SC01 to clean before the mixture cures.

Safety: Both of two components are hazardous, flammable, therefore, they are required to be placed distant from heat or fire during the execution or preservation. This product can cause allergic to skin, therefore should be prevented from directly skin contact. Should wear gloves, masks and glasses while handling the product. In case of accidental eye contact, wash with fresh water and seek medical advice immediately. Keep away from fire, spark and heat sources when application.

Disclaimer: The technical information and application instructions in documents of BESTMIX are based on BESTMIX's current knowledge and practical experience. The information here only describes the general nature of the product, so users should test the product for each purpose. BESTMIX has the right to change the features of our product, user must always refer to the latest technology product.

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